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:NA

:NA

# (71)Name of Applicant:

#### 1)Mr. Lalit Pathak

Address of Applicant :Assistant Professor, Mechanical Engineering, IFTM University, NH9, Lodhipur Rajput, Delhi Road, Moradabad, Uttar Pradesh, Pin Code: 244001 ---------

2)Dr. Vaibhav Trivedi

3)Mr.Mayank Bharadvaj

4)Ms. Bhavana Singh

5)Mr. Ayush Saxena

6)Mr. Prashant Kumar

7)Mr. Arvind Chaudhary

8)Mr. Ankit Chauhan

9)Mr. Mohammad Javed 10)Mr. Prashant Gupta

Name of Applicant : NA

Address of Applicant : NA (72)Name of Inventor :

1)Mr. Lalit Pathak

Address of Applicant: Assistant Professor, Mechanical Engineering, IFTM University, NH9, Lodhipur Rajput, Delhi Road, Moradabad, Uttar Pradesh, Pin Code: 244001 --------

#### 2)Dr. Vaibhav Trivedi

Address of Applicant :Professor, Mechanical Engineering, IFTM University, NH9, Lodhipur Rajput, Delhi Road, Moradabad, Uttar Pradesh, Pin Code: 244001 MORADABAD --------

#### 3)Mr.Mayank Bharadvaj

Address of Applicant :Assistant Professor, Mechanical Engineering, IFTM University, NH9, Lodhipur Rajput, Delhi Road, Moradabad, Uttar Pradesh, Pin Code: 244001 MORADABAD --

#### 4)Ms. Bhavana Singh

Address of Applicant: Assistant Professor, Mechanical Engineering, IFTM University, NH9, Lodhipur Rajput, Delhi Road, Moradabad, Uttar Pradesh, Pin Code: 244001 Moradabad ------

#### 5)Mr. Avush Saxena

Address of Applicant :Assistant Professor, Mechanical Engineering, IFTM University, NH9, Lodhipur Rajput, Delhi Road, Moradabad, Uttar Pradesh, Pin Code: 24400 Moradabad

#### 6)Mr. Prashant Kumar

Address of Applicant :Assistant Professor, Mechanical Engineering, IFTM University, NH9, Lodhipur Rajput, Delhi Road, Moradabad, Uttar Pradesh, Pin Code: 244001 Moradabad ------

# 7)Mr. Arvind Chaudhary

Address of Applicant :Assistant Professor, Mechanical Engineering, IFTM University, NH9, Lodhipur Rajput, Delhi Road, Moradabad, Uttar Pradesh, Pin Code: 244001 Moradabad ------

#### 8)Mr. Ankit Chauhan

Address of Applicant :Assistant Professor, Mechanical Engineering, IFTM University, NH9, Lodhipur Rajput, Delhi Road, Moradabad, Uttar Pradesh, Pin Code: 244001 Moradabad ------

#### 9)Mr. Mohammad Javed

Address of Applicant :Assistant Professor, Mechanical Engineering, IFTM University, NH9, Lodhipur Rajput, Delhi Road, Moradabad, Uttar Pradesh, Pin Code: 244001 Moradabad ------

# 10)Mr. Prashant Gupta

Address of Applicant : Ássistant Professor, Mechanical Engineering, IFTM University, NH9, Lodhipur Rajput, Delhi Road, Moradabad, Uttar Pradesh, Pin Code: 244001 Moradabad ------

### (57) Abstract :

The invention relates to the fabrication of fly ash reinforced aluminum metal matrix composites using a stir casting method. The fly ash from thermal power plants is used as a sustainable reinforcement to improve mechanical properties. The resulting composite exhibits improved tensile strength and hardness, with microstructural analysis confirming uniform particle distribution. The process is environmentally beneficial, cost-effective, and industrially scalable

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